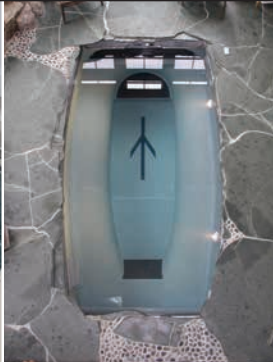


Exceptional Fitness Pools for Exercise, Swimming, Rehabilitation



SWIMEX

Hydrotherapy Pools | Plunge Pools



Enjoy the ultimate fitness pool...right in your own home.  
If you are buying a swim spa (or fitness pool) for  
your home, understand these three key pool components:

**1. Water Flow**

Understand how the water flow is created. Know its strength, depth, width, and whether its consistent from one session to the next. The way a current is generated makes a big difference on the pool's functionality and your quality of swim.

**2. Construction, Warranty & Maintenance**

Ask how the pool is built, and what kind of warranty comes with the purchase. What are the maintenance costs? How easy is the pool to maintain now and in the future? Will it stand the test of time?

**Custom Options**

If you want the pool to complement your home design, find out if you can customize the color. How about the interior layout? Do you want your pool to meet specific exercise needs?

In the pages that follow, you'll learn how SwimEx will meet and exceed all of your expectations...  
**and why SwimEx is the first choice for people around the world who want the best..**



A person is swimming in a white SwimEx pool on a grey deck. The pool is filled with blue water and has a white border. The person is in the middle of a stroke, with one arm extended forward. The background shows a sunset over a body of water, with the sun low on the horizon and its reflection on the water. The sky is a mix of orange, yellow, and blue. There are some reeds or tall grasses in the background. The overall scene is peaceful and scenic.

“ I love to show off our SwimEx pool.  
It is by far *the best purchase*  
*I have ever made.* ”

- Todd Olson | Grasonville, MD

It all adds up to a

*better workout*



### The SwimEx Story

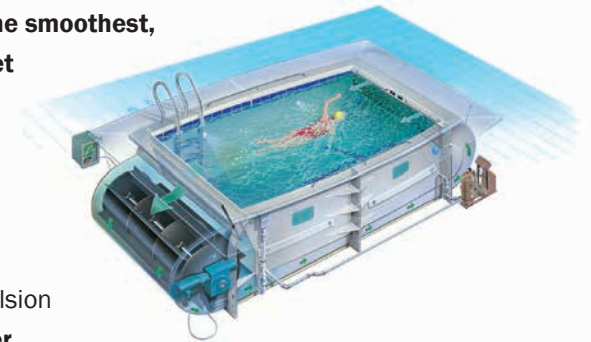
**SwimEx has been the leader and innovator in fitness pool swim spas since 1986.** Installed all over the world, SwimEx pools are preferred by private homeowners, hospitals, physical therapists, elite athletes, and sports teams.

The non-weight bearing properties of water are the best way to exercise, recover from injury and manage chronic health conditions. Whether you're a swimmer, athlete, or looking for life-changing rehab, **SwimEx pools, with solid construction and advanced water current technology, will exceed your expectations.**

### Paddlewheel Innovation from MIT

**The SwimEx paddlewheel water current was designed and patented by two MIT engineers.** This unique system pulls water toward the rear of the pool, then propels the water back to the front of the pool through tunnels to generate a powerful, pool-wide current. **Paddlewheel technology delivers a river-like current for the smoothest, deepest and widest water flow on the market today.**

**All About the Flow SwimEx sets the standard in resistance pools – no other pool comes close.** How can we make such a big claim? Our proprietary paddlewheel propulsion system circulates **25,000 gallons of water per minute.** No other pool company comes anywhere near that. Visit our website for a comparison of competitive brands and their technologies: **[www.SwimEx.com](http://www.SwimEx.com)**.





A woman with short blonde hair is swimming in a pool. She is wearing a blue bikini and has her arms extended outwards. The pool has a blue tiled edge. The water is clear and blue. The background is a light blue gradient with a white curved line on the left side.

# *better therapy*

## **Why the SwimEx “Wall of Water” Works Better**

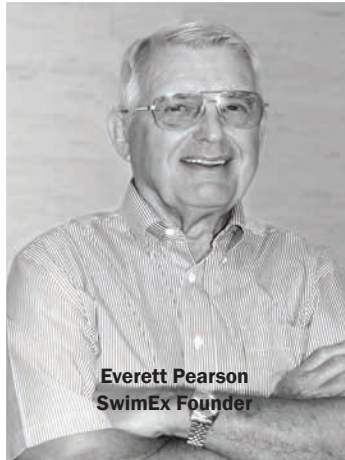
The SwimEx "wall of water" is as wide as the pool and up to 30" (76 cm) deep. No matter where you are in the pool, you feel an even, consistent water resistance.

With our variable speed laminar flow, the current is strong enough to challenge the most competitive athlete yet gentle enough for rehabilitation and recovery. If you're looking for the ideal fitness pool, it's all about the flow. With SwimEx, you get the best water current on the market.

The SwimEx “wall of water” means better resistance, progressively intense workouts, ultimate conditioning and rehabilitation exercises - in all areas of the pool. Enjoy an aquatic environment where you can safely exercise targeted muscles and joints without the jarring blast of a jetted system.



# *developed by pioneers* in fiberglass with the vision to see what's possible



**Everett Pearson**  
**SwimEx Founder**



**Suzanne Vaughan**  
**President**

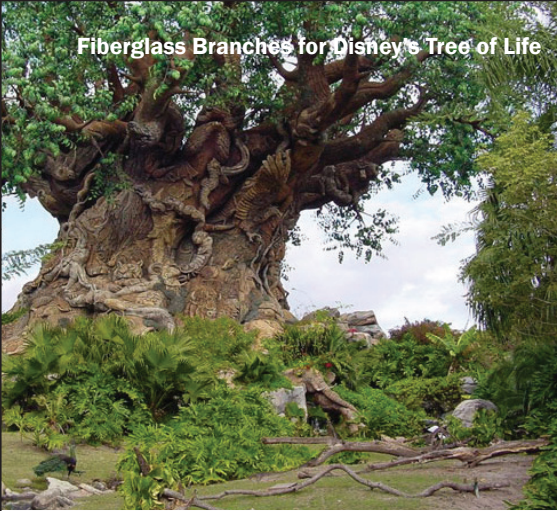
Fiberglass pioneer Everett Pearson was originally recognized for introducing the first fiberglass production sailboats with the company he co-founded in 1957 — Pearson Yachts. In 1986, Pearson bought the paddlewheel patents from two MIT engineers. He married his 30 years of design experience and fiberglass expertise with the paddlewheel technology and founded SwimEx.

For over 50 years, Pearson and his staff have been involved with top-of-the-line products, including J-Boat sailboats and the classic Alerion yachts. The Pearson family and staff have worked on a number of other 'next generation' products through their fiberglass-related companies such as bus and electric car prototypes, wind turbine blades and specialty fabrication projects for Disney theme parks.

SwimEx is now an independent, family-owned company run by the Pearson family.



Fiberglass Branches for Disney's Tree of Life



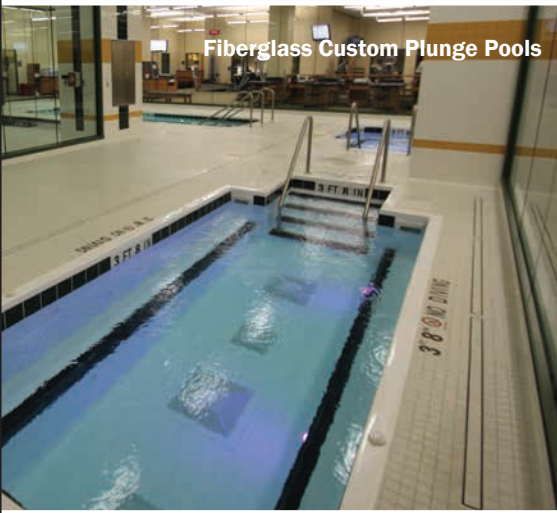
Fiberglass Prototype Bus



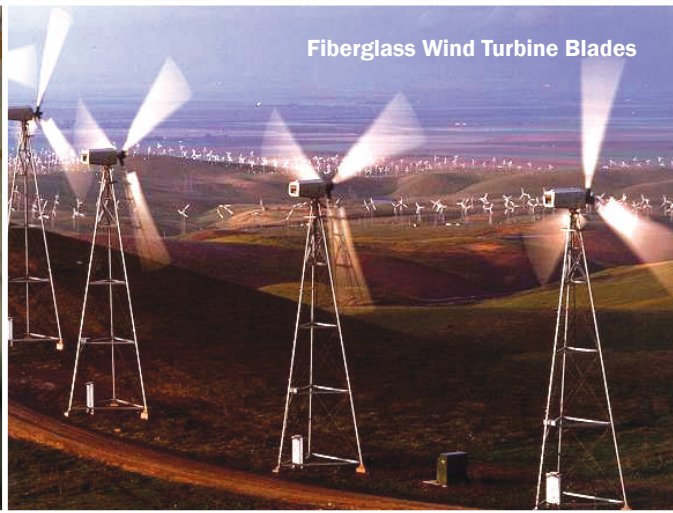
Fiberglass J-Boat Sailboats



Fiberglass Custom Plunge Pools



Fiberglass Wind Turbine Blades



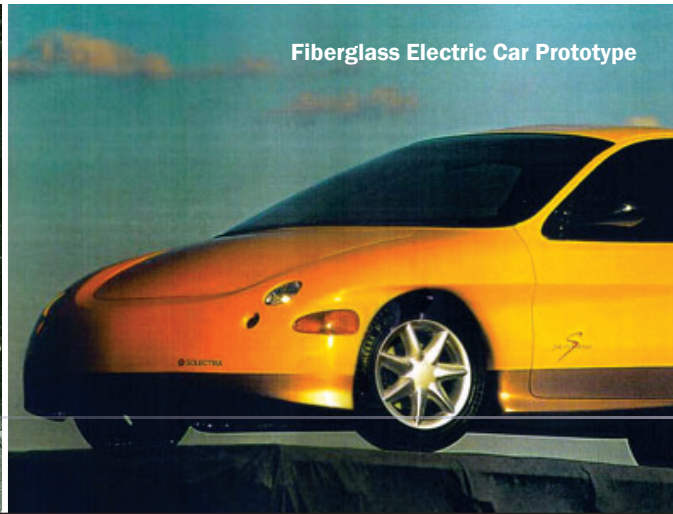
Fiberglass Hydrotherapy Pool



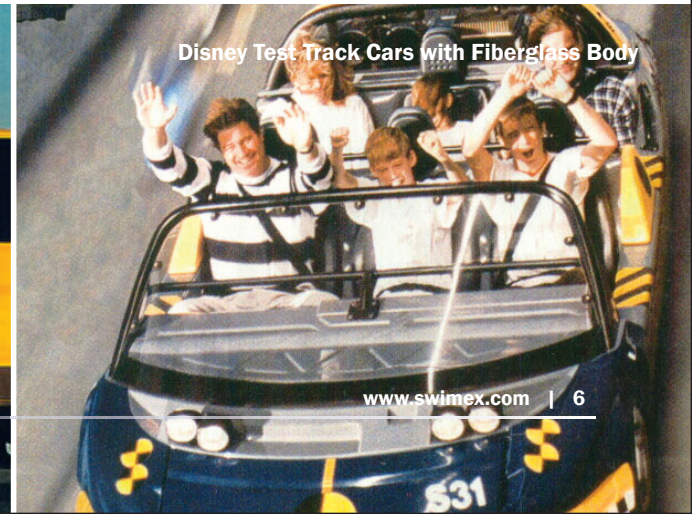
SwimEx Fiberglass Fitness Pools



Fiberglass Electric Car Prototype



Disney Test Track Cars with Fiberglass Body





# benefits of using a SwimEx pool

*"I bought my SwimEx pool in 1989. It is a remarkable piece of machinery. It probably saved my life - I was using it regularly, and when I went in for a quadruple bypass they were pleased to find me and my veins in my leg in very good shape. The surgery was very successful. Twenty years later, I am still swimming in it using the original motor, and I have done all the maintenance myself. I keep it filled year-round and run it year-round. I am very happy with the reliability, and the support services have been terrific." -*

**Howard Elliott |  
St. Louis, MO**

## Proven outcomes of

### AQUATIC EXERCISE:

- Improves power, speed & agility
- Improves posture, alignment & stability
- Increases range of motion & flexibility
- Improves balance & coordination
- Reduces muscle pain & spasm
- Increases neurological stimulation
- Eases ambulation
- Reduces joint stress
- Improves muscle strength & endurance

## Who Benefits from Using SwimEx Pools? EVERYONE!

- Swimmers
- Joint replacement patients
- Former and current runners
- Retired professional athletes
- Water aerobic exercisers
- Families who want to teach their children to swim
- People with medical conditions

Anyone looking for low impact exercise, or recovering from an injury, appreciates the advantage that buoyancy gives to exercising without stressing joints and muscles.

### Other Key Benefits:

- You set the temperature you prefer
- You are in total control of chemicals (Our Ozonator requires very little chlorine)
- The **Edge** allows you to program workouts and do interval training so you can measure your improvement
- The small footprint requires only a 12' x 20' area to install (18' x 25' for 1000S)
- SwimEx Pools cost less to heat and maintain than a full size pool or lap lane

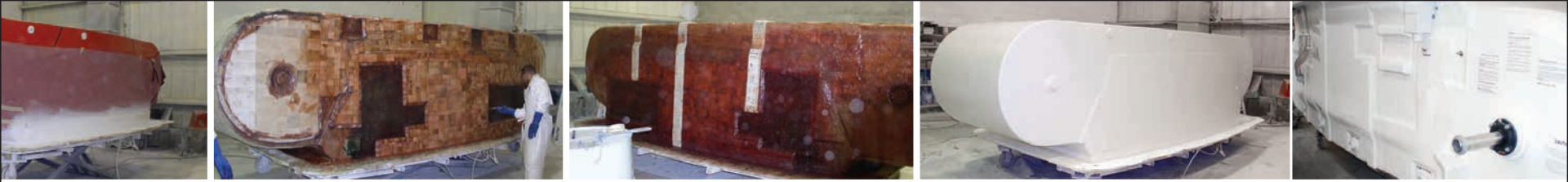












# *built to last...* easy to maintain

## A Proud Heritage that is Half a Century Strong

With over half a century of experience in bringing state-of-the-art fiberglass products to the market, the Pearson legacy is one of high performance and unparalleled quality. Since its inception, SwimEx has been dedicated to building the finest resistance pools and rehabilitation equipment.

### Our goal is to be unsurpassed in:

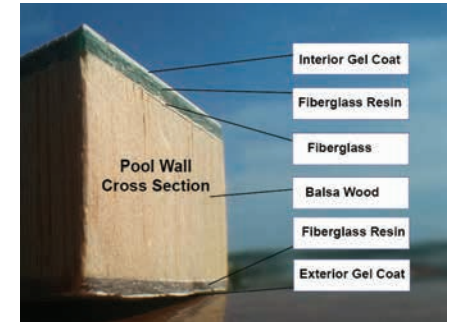
- The quality of our construction
- The power of our water flow which is responsible for your aquatic experience
- The personal service we provide

SwimEx pools offer a suite of versatile engineering masterpieces with a personal touch. **SwimEx is the choice for people who know.**

## Fiberglass Construction = Low Maintenance + High Quality

SwimEx fiberglass pools are built to last and easy to maintain. Made from superior fiberglass composite, SwimEx pools have the same durable construction as fiberglass boats. The proven design formula sandwiches a balsa wood core between layers of fiberglass, resin and gelcoat for an indestructible pool wall (see *diagram*). That allows our pools to be both free-standing and self-supporting, and adds a layer of insulation, as well. We don't use liners, so there are no liners to replace. Instead, our smooth gelcoat surface:

- Acts as a barrier against moisture absorption
- Cleans easily
- Inhibits algae growth



All interior walking spaces have a non-slip surface for safe movement. Plus, your pool can be virtually **chemical-free** with our Ozonator or UV systems.

Because of our complete confidence in our construction and installers, SwimEx offers the best warranty in the industry:

- 10 years on the structural integrity of the unit
- 5 years on the surface and paddlewheel

*There's more to our warranty – please ask your sales agent for a copy or go online.*

# why *SwimEx*?

## Why Swimmers Choose SwimEx

**Recreational and competitive swimmers appreciate the smooth counter current water flow.** Get a great swim without waiting for lanes or bumping into others at a public pool. Maintain a steady pace without flip turns. **Capitalize on your time and concentrate on your strokes.**

## Why Therapists Choose SwimEx

**Hospitals and physical therapy centers choose SwimEx for its versatility and smooth current.** A SwimEx hydrotherapy pool is ideal for non-weight bearing activities to rehabilitate from medical conditions such as stress fractures.

## Simply the Best

Exercising in water is better for muscles and joints. The smooth, yet powerful current has 99 speeds to provide just the right amount of resistance. Swim, walk or run at your own pace, in the privacy of your own home.

Aquatic therapy in a SwimEx pool is also beneficial in treating a wide range of medical conditions including:

- MS
- Fibromyalgia
- Arthritis
- Osteoarthritis
- Rheumatoid Arthritis
- Frozen shoulder
- Balance disorders
- Neurological & stroke damage
- Pediatric conditions
- Developmental disorders

## Train, Condition, and Recover

**SwimEx is the #1 choice for sports teams around the world who rely on our pools to stay in the game and win.**

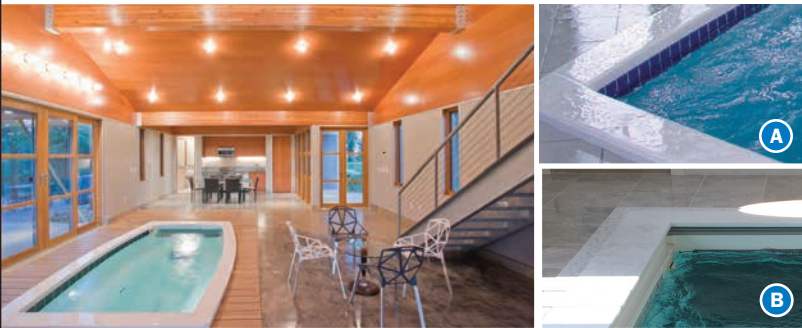
SwimEx is a complete aquatic workout and rehabilitation machine. Pro teams including the Patriots, Broncos, Cubs, Colts, Montreal Canadians and Green Bay Packers use SwimEx hydrotherapy pools in their training facilities. So do schools such as Providence College, Alabama, UConn, UCLA, US Naval Academy, and US Military Academy at West Point.

**Even the greatest sports rivals in history, the Red Sox and the Yankees, have something in common - SwimEx pools!**





# a full line of *engineering masterpieces*



## SwimEx Pools Offer a Suite of Versatile Engineering Masterpieces with a Personal Touch

Each pool is made to order to meet your specific exercise needs and complement your home design. Choose from a full line of models with almost limitless options for varying uses.

**We look forward to working with you and welcoming you into the SwimEx family.**

### Choose the pool that's right for your home:

- Put your pool just about anywhere you please: indoors, outdoors, above ground, partially above ground or fully inground.
- Choose from a large selection of finishes, pool colors and waterline tile options
- Install the flooring **under the coping A** or **over the coping B** for the look you want (See examples A & B to left)
- Add options such as hydrotherapy jets, underwater lights and much more

### Choose the pool that's right for your specific exercise needs:

SwimEx offers seven models with a range of depths and designs to meet your exercise needs. Our experienced customer service agents will help you select the one that's perfectly suited to you.

### The two key factors to consider are:

Water depth  
Your personal aquatic exercise goals

With SwimEx, you'll get the ideal pool, just right for you!







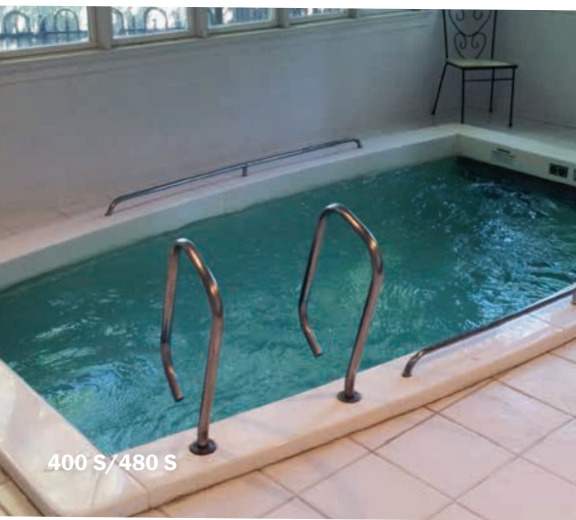
# models *features*

## Flat-Bottom Pools

Flat-Bottom pools offer wide open work areas and the flexibility to drop in equipment. Depending on depth chosen, a variety of non-weight bearing activities are possible.



TRITON



400 S/480 S



800 S



### Triton

- Entry level price point
- Propeller water current
- Open floor area with ability to add shallower depth or deep area
- 50" (1.27m) water depth
- Optional Integrated Treadmill
- One-piece design



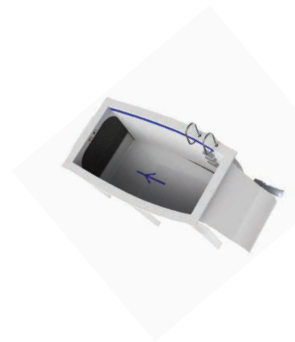
### 400 OS and 480 S

- Paddlewheel water current
- Flat bottom and deeper for more exercise and therapy versatility
- 400 OS - 42" (1.1m) water depth and 18" deep current flow
- 480 S - 48" (1.2m) water depth and 28" deep current flow
- One piece (400 OS) and four-piece design (480 S)



### 800 S

- Paddlewheel Water Current
- 66" (1.67m) water depth
- 30" deep water current
- Great for a variety of non-weight bearing activities
- Add a 2nd floor level for additional water depth: 42"-54"
- Add in integrated treadmill, steps, benches or exercise tools
- Also comes in four-piece design
- Optional integrated treadmill

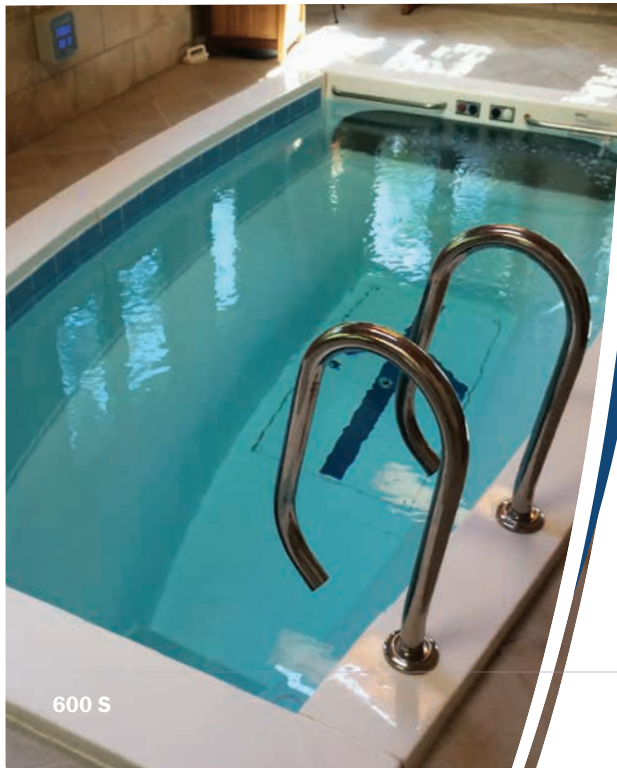


*\*All four-piece pools can be assembled on-site or at the factory.*





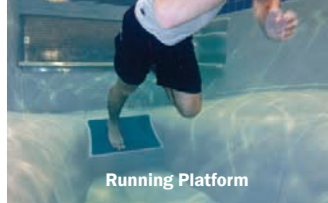
500 S



600 S



Built-in Seats



Running Platform



Deep Water Running

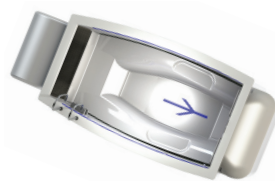


600 S Workstation Option

## ▲ Features on 500 and 600 Models

### Performance Zone Pools

Pools offer side channels for versatile exercise options. Depending on depth chosen, a variety of non-weight bearing activities are possible.



#### 500 OS and 500 S

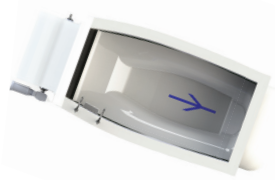
- Built-in seats for exercise and relaxation
- Optional jet package for 3 jets behind each seat
- 500 OS - one-piece design
- 500 S - four-piece design
- 50" water depth
- 18" deep water current
- Angled running platform
- 10" front exercise step
- Optional integrated treadmill

#### DEEP WELL Available for 500 OS, 500 S and 600 S Models

Add a 12" or 24" deep well for added water depth

Great for non-weight bearing activities

Cover it up when you don't want the extra depth



#### 600 S

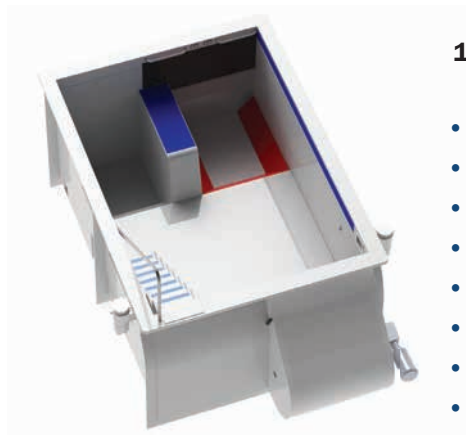
- Most powerful SwimEx pool
- Add customized workout zones for more exercise and seating options
- Four-piece design available
- 60" water depth
- 28" deep water current
- Angled running platform
- 10" front exercise step



1000 S

*...continued*

## Largest SwimEx Fitness Pool



### 1000 S

- Paddlewheel water current
- Water surface area: 10' x 14'
- 30" deep current flow on one side of the pool
- Still water on the other side for maximum flexibility
- Standard water depths: 48", 60", 72" deep well
- Water depth can be customized to suit your specifications
- Custom design bench, stair and seat configurations
- A pool to entertain, exercise, and swim, all at once
- Easily add length with 2' extensions
- Add an integrated treadmill



1000 S





1000 S



1000 S

**" We love our SwimEx!** My old dancer, gymnast, runner, barrel racing knees can run again without pain on the treadmill! Love it, love it! It has been the key to healing Danny's chronic back pain and a source of great fun for our family from the 28 year old down to the 10 year old. It is our favorite place to hang out when we are inside at our Pleasant Valley Plantation property!  
**Chereé Brown**

**"Great workout at any time of the year.** I swim almost every day for an hour to an hour and a half. I was a triathlete and had a craniotomy where they removed a good portion of my brain where the motor skills are located. This pool is a great substitute for a two-mile swim because one can stop at any time with no fear of drowning. By the way, ask for the digital display to show the speed of the current. **Ann Nicholson**

**" I can't recommend this product, and this company, enough.** We installed our Swimex pool in September, 2013, and I use it every day for 45 minutes. The pool has been a joy—a reliable, consistent tool to burn 500+ calories, stretch my body, improve my mood, and listen to audiobooks. The swimming experience is so enjoyable that I have a hard time swimming in regular lap pools any more. The SwimEx team has been helpful and knowledgeable whenever I've needed them. **Michael Barach**

**Choose  
the  
SwimEx  
that fits  
your style  
and your  
needs...**

PLAN VIEW OF POOL AND WORKSTATIONS



**TRITON**



**400 OS**

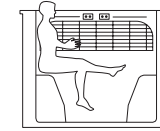
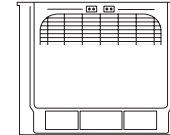
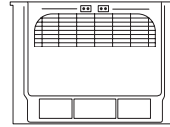
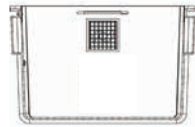


**480 S**



**500 OS/S**

CROSS-SECTIONAL VIEW



MODELS	Triton	400 OS	480 S	500 OS/S
WATER DEPTH	50"	42"	48"	50"
MINIMUM SPACE	240 sq. ft.	240 sq. ft.	240 sq. ft.	240 sq. ft.
DRIVE SYSTEM	5 hp	5 hp	5 hp	5 hp
WATER DIMENSIONS	6'7" x 14'4"	6'3" x 11'9"	6'3" x 11'9"	6'3" x 11'9"
TREADMILL AVAILABLE	Yes	No	No	Yes
DEPTH OF FLOW	18"	18"	28"	18"
EXTENSIONS	No	No	Up to 6'	No
OVERALL DIMENSIONS (W x L x H)	7'7" x 18'8" x 5'	7' 7" x 17'8" x 4'10"	7'7" x 17' 6" x 5'10"	7' 7" x 17'8" x 4'10"



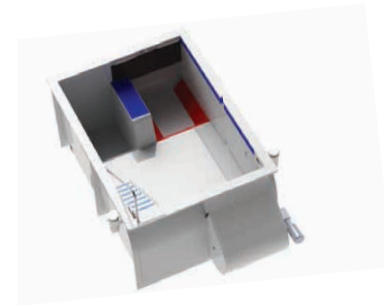
PLAN VIEW OF POOL AND WORKSTATIONS



600 S

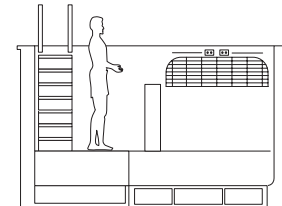
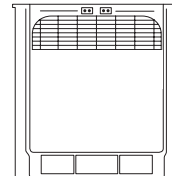
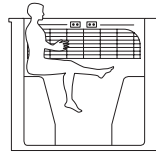


800 S



1000 S

CROSS-SECTIONAL VIEW



MODELS

600 S

800 S

1000 S

WATER DEPTH

60" (optional 72", 84")

66" (optional 42", 60")

48", 60", 72"

MINIMUM SPACE

240 sq. ft.

240 sq. ft.

450 sq. ft.

DRIVE SYSTEM

5 hp

5 hp

7.5 hp

WATER DIMENSIONS

6'3" x 11'9"

6'3" x 11'9"

10' x 14'

TREADMILL AVAILABLE

Yes

Yes

Yes

DEPTH OF FLOW

28"

30"

30"

EXTENSIONS

Up to 6'

3'

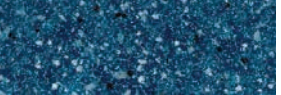
Up to 6'

OVERALL DIMENSIONS (W x L x H)

7' 8" x 17'6" x 5'10"

7' 8" x 17'6" x 7'8"

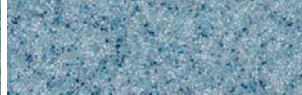
11'5" x 21' x 7'



Atlantis



Blue Heron



Isabella



Platinum



Cappuccino



Pine

# features

# options

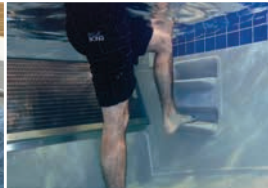
*Have it your way with our standard features and custom options. We build each pool to your exact specifications so you can experience our exceptional pools and superior customer service.*

Standard Features

**Front & Side Handrails** for easy handholds.



**Ladder Steps** for easy access.



**Floor Arrow** for swimmer positioning



**Rear Stop Bar** stops the paddlewheel in an emergency.



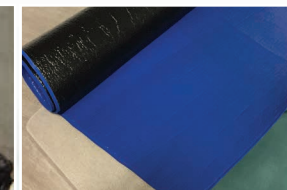
**Air Buttons** change water speeds easily while swimming or exercising.



**5 HP Motor or 7.5 HP Motor** (depending upon pool model)



**Electric Heater, Pump & Filter**



**Floating Thermal Blanket** light-weight and energy efficient pool cover.

**Ozonator Water Purification System (not pictured)** reduces the need for chemicals





Ocean

Outback

Pyrenees

Tan

Fashion Gray

Obsidian

Ventana

Options Available

**Massage Jets**  
A triangle of three jets in four locations.



**Hard Top Safety Cover**  
great for outdoor installations for extra insulation/protection.



**Manual Security Cover**  
a safety cover that you role up manually.



**Underwater LED Lights**  
add ambiance for a night swim or entertaining.



**Stainless Steel Side Handrails**



**Gas Heater (natural or propane, not pictured) in lieu of electric.**



**Integrated Motorized Treadmill**  
Walk or run on this built-in underwater treadmill.



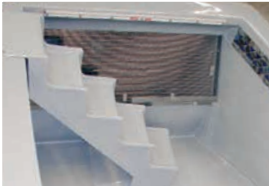
**EDGE Monitor**  
Touchscreen monitor with pre-programmed training routines, swimming workouts, and custom program options.



**Pool and Coping Colors**  
choose from over 50 custom colors.



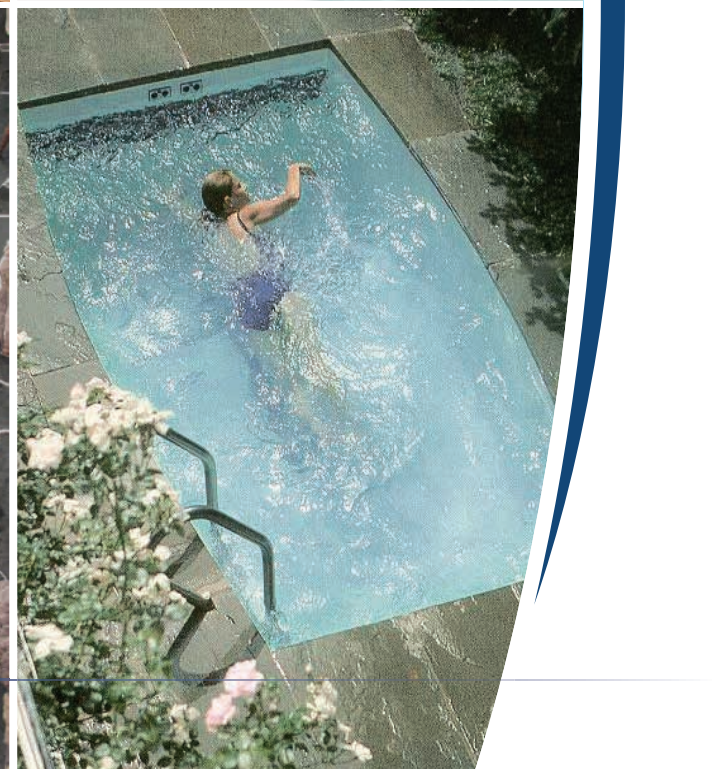
**Waterline Tiles** add a splash of color & make for an easy waterline cleanup (many choices available)



**In-Pool Fiberglass Stairs.**

**7.5 HP Drive System (not pictured) more power lets you reach higher water speeds.**









## Phases of Installation

*expert help* every step of the way

### Getting Started

From your first inquiry through choosing options, design and installation, you get the best service in the industry. We can assist you during the planning and decision-making process, when you are ready to install, and after installation with yearly service and maintenance. Our field technicians expertly guide you and your contractors with space layouts, CAD drawings, technical information and installation details.

### Hassle-Free Installation

SwimEx pools can be installed indoors, outdoors, above ground, in-ground or partially in-ground. What's more, SwimEx pools are free-standing and moveable; additional support is not required. Our one-piece seamless design means no assembly required, great for new construction and open installations. For easy access into existing space, choose from our four-piece designs assembled on-site.

Most SwimEx pools require 200-240 sq. ft. (18.6-22.3 sq. m.) of space (1000 S requires 450 sq. ft., or 41.8 sq. m.), and a pit or flat-level concrete slab. The standard pit area is 12' x 20' (3.66 m x 6.1 m) (18' x 25' [5.49 m x 7.62 m] for the 1000 S) including a drain or sump pump. On average, the electrical service needed is 105 Amps, 208-240V single-phase. Your pool arrives pre-plumbed, needing only simple PVC connections.



# client *testimonials*

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“As a pitcher for the Los Angeles Dodgers, I had several injuries, the majority of which were in my knees and hip. Since running to get in shape became too hard on my joints, I was excited when the Dodgers installed a SwimEx at their spring training facility. I used the SwimEx there and in several other ballparks around the league. I found that it not only helped with conditioning, but the movement and resistance I got in the water helped relieve stiffness and soreness in my pitching arm and the rest of my body.” – **Darren Dreifort**

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“Our deep water well is particularly important to us. It allows for a totally non-weight bearing environment. Utilizing the pool’s multiple water depths and various workstations, athletes of different sizes and heights and in all stages of injury recovery can run, swim or complete prescribed therapeutic exercise programs against the current.” – **Ed Lacerte | Head Athletic Trainer, Boston Celtics**

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“Everyone over 65 should have one of these. You can take away any of my appliances (dishwasher, washing machine, dryer), but don’t take my pool!” – **Shirley Peterson**

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“My SwimEx pool is one of the best investments we ever made. I love it, use it, it is easy to care for, it is efficient to operate and I would be more than happy to show it...SwimEx is a first class company and respects their customers. The pool is wonderful. I don’t think a lot of people realize how cost-friendly the pool actually is to have. And once you figure out where to put it, it is no harder to maintain than weeding your flower beds once a week.” – **Vicki**

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“Having a SwimEx pool in our home has enabled us to swim daily throughout the year. SwimEx is the best investment we have ever made for fitness. It gives us all the advantages of a full-size lap pool without the space, cost and maintenance requirements.” – **Ben & Marilyn Matthesen**

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“We have had tremendous results in treating our athletes in the SwimEx pool. Not only has it helped speed the recovery of America’s injured athletes, it also offers tremendous benefits in athletic training. Many of our athletes run and swim against the current, which gives them an incredible workout.” – **Mr. Bob Beetan | Director of Sports Medicine United States Olympic Committee**

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At first I wasn’t sure the pool was right for us. I remember thinking that I didn’t need a test swim because I didn’t like swimming. Well, that has changed. We enjoy it immensely. My wife uses water workouts to help combat her arthritis. We don’t just love our Swimex – it has changed our family’s lives for the better. We are thankful that you and your team stand behind the quality of your product more than any other company we know.” – **Leon Peeters**

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“SwimEx sets the standard in aquatic treatment and rehabilitation, which is why they are the only choice for us.” – **Pepper Burruss | Director of Sports Medicine, Green Bay Packers**

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“I have been enjoying my SwimEx pool since 2008. When I’m in the pool my body feels totally liberated. Many friends have noticed my improved balance and physical endurance since I started using the pool. Joyfully a SwimEx owner and user.” – **Mary Garvelink**

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